



Part 1 General

1.1 DESCRIPTION OF WORK

- .1 The work shall consist of the supply, delivery and assembly of corrugated steel pipe complete with pipe couplers, nuts and bolts.

1.2 STANDARDS

The following organizations publish Standards and Specifications which have been referred to in the Section:

1. CSA International
178 Rexdale Blvd.
Toronto, ON M9W 1R3
2. Manitoba Infrastructure and Transportation
215 Gary Street
Winnipeg, MB R3C 3Z1

The Standards referred to shall be the most recent edition.

Part 2 Products

2.1 PIPE

- .1 Corrugated steel pipe, couplers and bolts shall conform to CSA G401. Pipe 600 mm diameter or less shall have a minimum wall thickness of 1.6 mm. Pipe 600 to 900 mm diameter shall have a minimum wall thickness of 2 mm. Pipe supplied in diameters larger than 900 mm shall be as specified by the Engineer. Helical corrugated pipe shall have end sections corrugated to annular corrugations over a length of 300 mm at the ends of each pipe.

Part 3 Execution

3.1 DELIVERY AND ASSEMBLY

- .1 The Contractor shall supply, deliver and assemble the corrugated steel pipe in accordance with the Manitoba Infrastructure and Transportation Specification for removing and placing culverts, No. 400, most recent edition and CSA G401 Corrugated Steel Pipe Products.